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Installation Instructions for Large Diameter Couplings with One Bushing

1. Install the Reducer onto the Small Pipe Near its end with the Single Lip Located away from the end of the Pipe
2. Install the Coupling over the Reducer on the Small Pipe
3. Snug Clamps to Hold the Coupling on the Reducer
4. Insert the Large Pipe into the Coupling
5. Tighten Clamps on Coupling to 120 Inch Pounds Torque
 - a. Tighten Clamps on Shield to 60 Inch Pounds Torque (If supplied)
6. Insure Pipe is Properly Bedded and Supported
7. Inspect and Test Connection before Backfilling